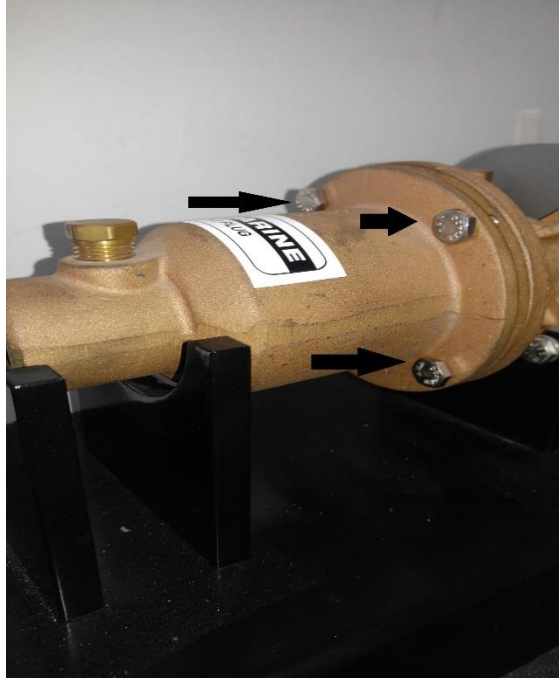


RAZ MARINE

SL7 Stator Replacement (Inlet Side of Pump)

Step 1. Turn off seacock valve or thru hull fitting.

Step 2. Remove (4) 7/16" head bolts from pump housing



Step 3. After housing is removed remove stator



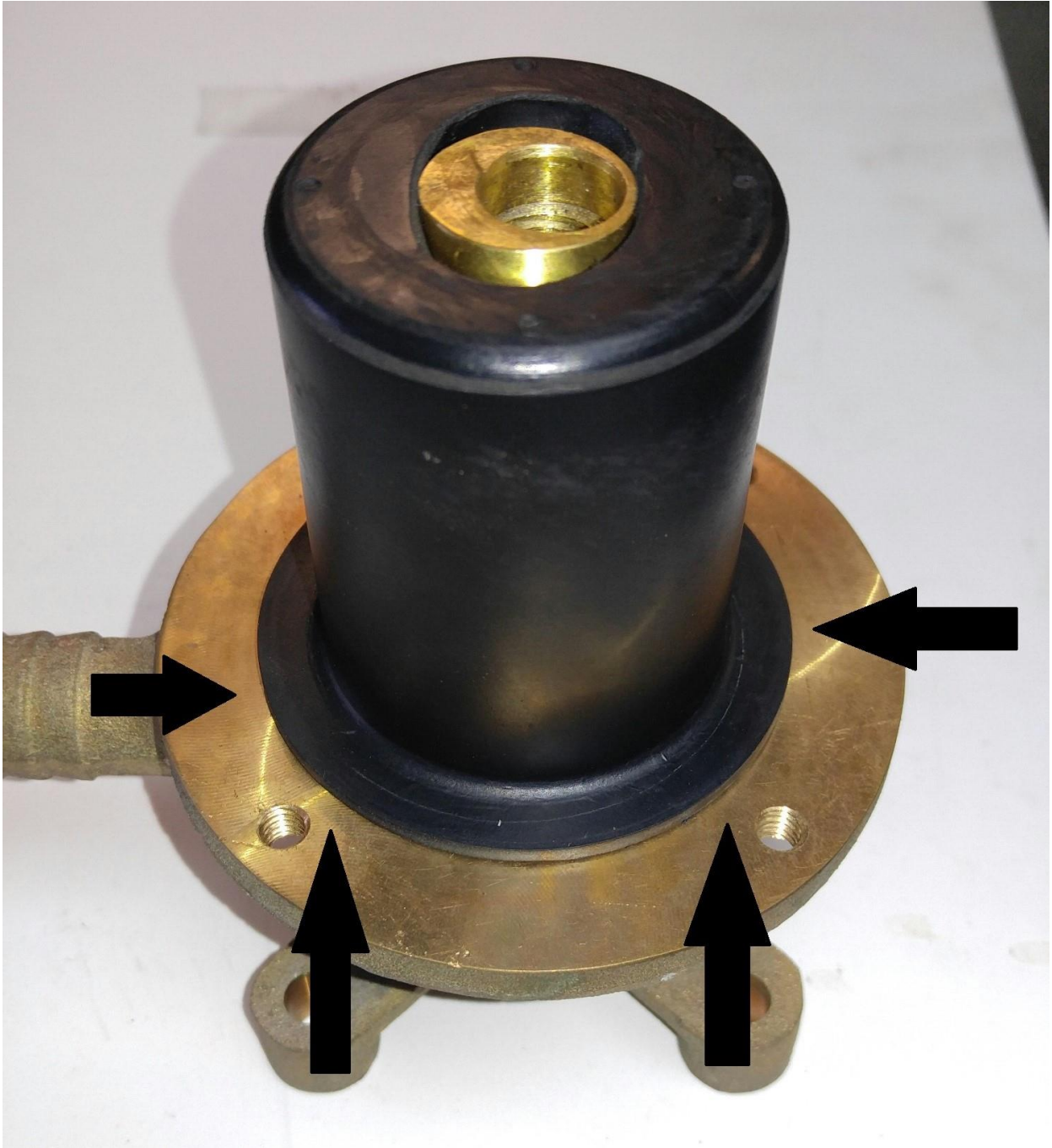
Step 4. After removal of stator insert new stator. It should fit nice and snug. Simply twist and push on. If it is too hard you may have wrong stator. There is a left hand and right hand stator. So if you have one on the boat make sure it is the correct one! Use Silicone lube or equal, do not use oil etc. Dish soap or even water is fine. You just want to prevent dry running during priming.

***** PLEASE NOTE POSITION OF STATOR – THIS IS CRITICAL FOR SEALING. IT MUST BE INSTALLED CORRECTLY AND EVENLY BETWEEN ALL 4 BOLT HOLES. SEE PHOTOS. ONE IS CORRECT AND ONE IS NOT.**

***** Incorrect alignment *****



******* Correct Alignment *******



Step 5. After install and centering stator simply reattach the (4) 7/16" bolts and washers.

***** DO NOT OVER TIGHTEN. ***** Use a hand-held nut driver if possible. Tighten down in an "X" pattern.

Step 6: Turn on water supply, (sea Cock or Thru Hull), remove priming plug, prime pump and you're done.